



## Material - SFS EN 1706 AC- 51200

## Standard Specification for Aluminium and Aluminium Alloys - Casting

**Group - Non-Ferrous Alumium Alloy** 

Sub Group - SFS EN 1706 Aluminium and Aluminium Alloys - Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Copper	Cu %	0.100 max.		
Iron	Fe %	1.000 max.		
Magnesium	Mg %	8.000 - 10.500	As-Cast	
Manganese	Mn %	0.550 max.		
Nickel	Ni %	0.100 max.		
Silicon	Si %	2.500 max.		
Titanium	Ti %	0.200 max.		
Lead	Pb %	0.100 max.		
Tin	Sn %	0.100 max.	Mechanical Properties	
Beryllium	Be %	0.005 max.	Tensile Strength in Mpa	160 - 180
Zinc	Zn %	1.500 max.	Yield Strength in Mpa	100 - 110
Other	Ot%	0.250 max.	Elongation in %	3 min.
Aluminium	Al %	Balance	Reduction of Area in %	-
-	-		Hardness in HB	60 - 65
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
EN AC-51200	DIN	Germany	Casting	
EN AC-51200	BS	British	Casting	
EN AC-51200	ASME	USA	Casting	
EN AC-51200	AFNOR NF	France	Casting	
EN AC-51200	UNE	Spain	Casting	
EN AC-51200	UNI	Italy	Casting	
Al Mg9	ISO	International	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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